

# *NCL-13A*



***Remote Operation from Your PC!***

*Control and Communication Functions in a Slimline Unit!*



## Standard specifications

Action indicators	<p>POW (Power indicator) ----- A green LED lights up when the power to the NCL-13A is turned on. Flashes if an alarm occurs (Temperature alarm, Heater burnout alarm/Actuator short circuit alarm, Loop break alarm).</p> <p>T/R (Communication indicator) -- A yellow LED lights up during serial communication TX output.</p> <p>OUT (Control output indicator) --- A green LED lights up when the control output is ON. For DC current output, this flashes corresponding to the output MV.</p>
Input	<p>Thermocouple ---- K, J, R, S, B, E, T, N, PL-II, C (W/Re5-26) External resistance: 100 Ω or less (However, for B input, 40 Ω or less) RTD ----- Pt100, JPt100 3-wire system (Allowable input lead wire resistance: 10 Ω or less per wire) DC current ----- 0 to 20mA DC, 4 to 20mA DC: Input impedance: 50 Ω (Connect 50 Ω shunt resistor between input terminals.) Allowable input current: 50mA DC or less (When 50 Ω shunt resistor is used)</p> <p>DC voltage ----- 0 to 1V DC Input impedance: 1M Ω or greater Allowable input voltage: 5V or less, Allowable signal source resistance: 2k Ω or less 0 to 5V DC, 1 to 5V DC, 0 to 10V DC Input impedance: 100k Ω or greater Allowable input voltage: 15V DC or less, Allowable signal source resistance: 100 Ω or less</p>
Accuracy (Setting · indication)	<p>Thermocouple ---- Within ±0.2% of each input span ±1 digit, or within ±2°C (4°F), whichever is greater However, R, S inputs, 0 to 200°C (0 to 400°F): Within ±6°C (12°F) B input, 0 to 300°C (0 to 600°F): Accuracy is not guaranteed. K, J, E, T, N inputs, 0°C (32°F) or less: Within ±0.4% of each input span ±1 digit</p> <p>RTD ----- Within ±0.1% of each input span ±1 digit or within ±1°C (2°F), whichever is greater</p> <p>DC current ----- Within ±0.2% of each input span ±1 digit</p> <p>DC voltage ----- Within ±0.2% of each input span ±1 digit</p>
Input sampling period	0.25 seconds
Control output (OUT)	<p>Relay contact ----- 1a, Control capacity: 3A 250V AC (resistive load), 1A 250V AC (inductive load cos φ=0.4), Electric life: 100,000 times</p> <p>Non-contact voltage --- 12<sup>±</sup> V DC, Max. 40mA DC (short circuit protected)</p> <p>DC current ----- 4 to 20mA DC, Load resistance: Max. 550 Ω (Output accuracy: Within ±0.3% of output span, Resolution: 12000)</p> <p>Open collector ----- 24V DC, Max. 100mA DC (isolation type)</p>
Control action	<p>PID (with auto-tuning), PI, PD (with manual reset), ON/OFF</p> <p>OUT1 proportional band (P) -- 0.0 to 110.0% (Default: 2.5%)</p> <p>Integral time (I) ----- 0 to 1000s (Off when set to 0) (Default: 200s)</p> <p>Derivative time (D) ----- 0 to 300s (Off when set to 0) (Default: 50s)</p> <p>OUT1 proportional cycle ----- 1 to 120s (Default: -R/M 30s, -S/M 3s, -C/M 3s, -A/M Unavailable)</p> <p>ARW ----- 0 to 100% (Default: 50%)</p> <p>OUT1 ON/OFF hysteresis ---- 0.1 to 100.0°C (°F) (Default: 1.0°C)</p> <p>DC current, DC voltage: 1 to 1000</p> <p>OUT1 output limit ----- 0 to 100% (DC current output: -5 to 105%, Ineffective when ON/OFF action) (Default: OUT1 low limit 0%, high limit 100%)</p>
Alarm	<p>Alarm 1 output: When Alarm 1 action Energized is selected during Alarm 1 Energized/Deenergized selection mode, the alarm action point is set by ±Deviation from the SV (Except Process alarm). When the input goes out of the range, the Event output is turned ON or OFF (for High/Low limit range alarm). When the action Deenergized is selected, the output acts conversely. This alarm shares output terminals with Loop break alarm and Heater burnout alarm/Actuator short circuit alarm (option W, W3). When option DC is applied, the Event output becomes cooling output. Therefore Alarm 1, Loop break alarm and Heater burnout alarm/Actuator short circuit alarm cannot be outputted.</p> <ul style="list-style-type: none"> <li>• No alarm action</li> <li>• High limit alarm (Deviation setting) Setting range: —(Scaling span) to Scaling span</li> <li>• Low limit alarm (Deviation setting) Setting range: —(Scaling span) to Scaling span</li> <li>• High/Low limits alarm (Deviation setting) Setting range: 0 to Scaling span</li> <li>• High/Low limit range alarm (Deviation setting) Setting range: 0 to Scaling span</li> <li>• Process high alarm Setting range: Scaling low limit to Scaling high limit value</li> <li>• Process low alarm Setting range: Scaling low limit to Scaling high limit value</li> <li>• High limit alarm with standby (Deviation setting) Setting range: —(Scaling span) to Scaling span</li> <li>• Low limit alarm with standby (Deviation setting) Setting range: —(Scaling span) to Scaling span</li> <li>• High/Low limits alarm with standby (Deviation setting) Setting range: 0 to Scaling span</li> </ul> <p>Off when set to 0 or 0.0 (except the Process high and Process low alarms). When the input has a decimal point, the negative lower limit value is -199.9 or -1999, and the positive upper limit value is 999.9 or 9999. (Default: 0)</p> <p>Setting accuracy ----- The same as the Accuracy above</p> <p>Action ----- ON/OFF action</p> <p>Hysteresis setting range --- Thermocouple, RTD: 0.1 to 100.0°C (°F) (Default: 1°C) DC current, DC voltage: 1 to 1000</p> <p>Output ----- Open collector, Control capacity: 100mA 24V DC</p> <p>Alarm hold function ----- Once the alarm is activated, the alarm output is maintained until the power supply to the instrument is turned off, or until the alarm flag is reset by the Alarm hold reset command. (Default: Alarm Hold Not used)</p> <p>Alarm hold reset ----- Can reset the alarm flag by the Communication command (0051H). (0001H: Reset including the standby 0002H: Reset of the alarm flag only.)</p> <p>Alarm 2, Alarm 3 and Alarm 4: Action and type are the same as the above. However, the output and Energized/Deenergized action are not available. The status can be read by reading the status flag in serial Communication.</p>
Loop break alarm [LA]	<p>Detects the actuator abnormality (Heater burnout, sensor burnout). This alarm shares output terminals with Alarm 1 output, Heater burnout alarm/Actuator short circuit alarm (option W, W3). If the option DC is selected, the Event output becomes the cooling output. Therefore Alarm 1, Loop break alarm and Heater burnout alarm/Actuator short circuit alarm are not outputted.</p> <p>Loop break alarm time setting ---- 0 to 200 minutes (Default: 0 minutes)</p> <p>Loop break alarm span setting --- Thermocouple, RTD: 0 to 150°C (°F) or 0.0 to 150.0°C (°F) (Default: 0°C) DC current, DC voltage: 0 to 1500</p> <p>Output ----- Open collector, Control capacity: 100mA 24V DC</p>

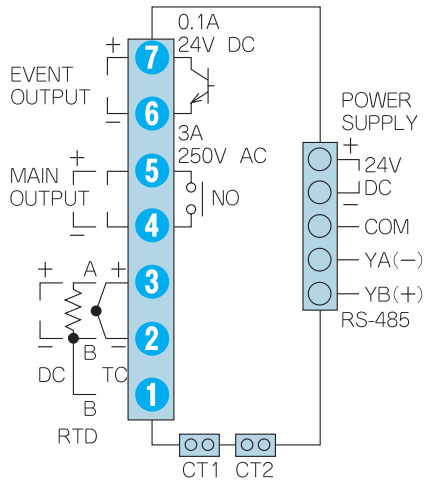
Serial communication	Change of the functions, setting and reading of the values of the NCL-13A can be performed from the host computer. (The setting data is backed up in the non-volatile IC memory.) Communication interface -- Based on EIA RS-485 Communication method ---- Half-duplex communication start-stop synchronous Communication speed ----- 4800, 9600, 19200bps (Selectable by the DIP switch)																														
	<table border="1"> <thead> <tr> <th colspan="2">DIP switch number</th> <th rowspan="2">Communication speed (bps)</th> </tr> <tr> <th>1</th> <th>2</th> </tr> </thead> <tbody> <tr> <td>OFF</td> <td>OFF</td> <td>9600</td> </tr> <tr> <td>ON</td> <td>OFF</td> <td>4800</td> </tr> <tr> <td>OFF</td> <td>ON</td> <td>19200</td> </tr> </tbody> </table>	DIP switch number		Communication speed (bps)	1	2	OFF	OFF	9600	ON	OFF	4800	OFF	ON	19200																
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Instrument number ----- Address 0 to 95 (Selectable with 2 Rotary switches.) Communication protocol---- Shinko protocol, Modbus ASCII or Modbus RTU mode (Selectable with the DIP switch)																															
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Supply voltage	24V DC Allowable voltage fluctuation range: 20 to 28V DC																														
Power consumption	Approx. 2 W																														
Isolation resistance	10MΩ or greater at 500V DC																														
Dielectric strength	Non-contact voltage (-S/M), DC current (-A/M), Open collector (-C/M) output: Between input terminal and power terminal -----0.5kV AC for 1 minute Between output terminal and power terminal ---- 0.5kV AC for 1 minute Relay contact (-R/M) output: Between input terminal and power terminal -----0.5kV AC for 1 minute Between output terminal and power terminal ---- 1.5kV AC for 1 minute																														
Environment	Ambient temperature: 0 to 50℃ Ambient humidity: 35 to 85%RH (Non-condensing)																														
Material • Color	Case and base: Flame resistant resin, Light gray Bus plug and spring type plug: Polyamide, Light gray																														
Mounting method	DIN rail mounting																														
Setting system	Receives setting values from the host computer.																														
External dimensions	W17.5×H75×D85mm																														
Weight	Approx. 85g																														
Attached functions	Self-diagnosis (All outputs OFF when abnormal), Automatic cold junction temperature compensation (for thermocouple only), Burnout, Output status selection when input abnormal, Sensor correction, PV filter, Power failure countermeasure, Non-volatile memory saving selection																														
Required plug sold separately	Screw type plug for lines <b>(Only one plug is required regardless of the number of NCL-13A units connected.)</b>																														

## Options

[Specify the option code according to users' needs.]

Heater burnout alarm/ Actuator short circuit alarm Single phase [W], Three-phase [W3]	<p>This option cannot be applied to DC current output type. By adding this option, the heater current is watched by the current transformer (CT), then the heater burnout can be detected. Specify one heater rated current either 20A or 100A. Setting accuracy ---- Within ±5% of the rated value Action ----- ON/OFF action Output ----- Open collector, Control capacity: 100mA 24V DC Output self-holding -- Not available Accessories ----- Option W (20A) : Wire harness 3m 1 length, CT(CTL-6S) 1 piece Option W (100A) : Wire harness 3m 1 length, CT(CTL-12-S36-10L1U) 1 piece Option W3 (20A) : Wire harness 3m 2 lengths, CT(CTL-6S) 2 pieces Option W3 (100A) : Wire harness 3m 2 lengths, CT(CTL-12-S36-10L1U) 2 pieces</p>
Heating/Cooling control output [DC]	<p>By applying this option, Control output 2 can be added, and Heating/Cooling control can be performed. If the option DC is selected, the Event output works as a cooling action. Therefore Alarm 1, Loop break alarm, Heater burnout alarm/ Actuator short circuit alarm will not be outputted. For the control output type, only an open collector output (DC) is available. Heating control action: The same as the control output (OUT). Cooling control action: OUT2 proportional band ----- 0.0 to 10.0 times Control output (OUT1) proportional band (ON/OFF action when set to 0.0) Integral time (I) ----- The same as that of Control output (OUT1) integral time Derivative time (D) ----- The same as that of Control output (OUT1) derivative time OUT2 proportional cycle ----- 1 to 120 seconds (Default: 3s) Overlap band/Dead band ----- Thermocouple, RTD: —100.0 to 100.0℃ (°F) DC current, DC voltage: —1000 to 1000 OUT2 ON/OFF hysteresis ----- Thermocouple, RTD: 0.1 to 100.0℃ (°F) DC current, DC voltage: 1 to 1000 OUT2 high limit, OUT2 low limit -- 0 to 100% (Not available for ON/OFF action) (Default: OUT2 low limit; 0%, OUT2 high limit; 100%) OUT2 action mode selection • Air cooling : Linear characteristic (Default) • Oil cooling : 1.5th power of the linear characteristic • Water cooling : 2nd power of the linear characteristic</p>

## Terminal arrangement



### POWER SUPPLY

Power supply terminals

### EVENT OUTPUT

Event output terminals [Alarm 1 (shares output terminals with Heater burnout alarm/Actuator short circuit alarm and Loop break alarm) or Cooling control output.]

### MAIN OUTPUT

Main control output terminals

### RS-485

Serial communication terminals

### CT1, CT2

CT (current transformer) input terminals  
These terminals are attached only when the option Heater burnout alarm is applied.

### TC

Thermocouple input terminals

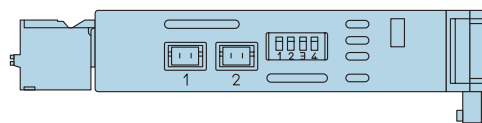
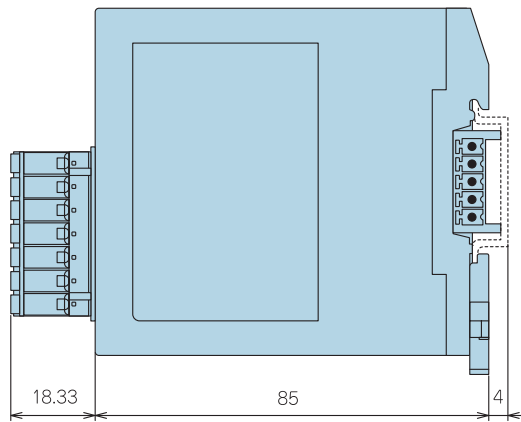
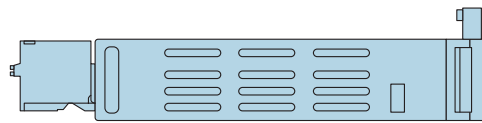
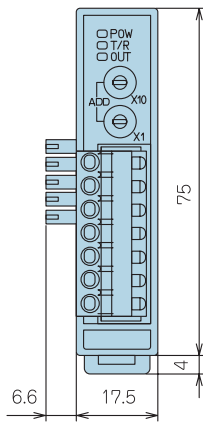
### RTD

RTD input terminals

### DC

DC current, voltage input terminals

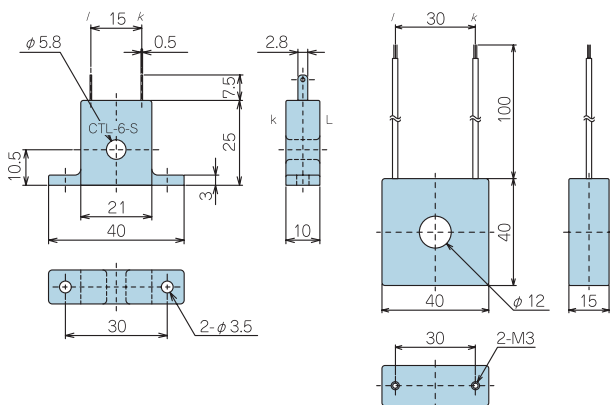
## External dimensions



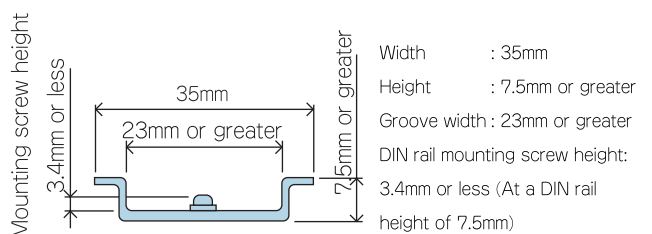
## CT dimensions

CTL-6-S (for 20A)

CTL-12-S36-10L 1U (for 100A)



## DIN rail mounting (Applicable DIN rail specifications)

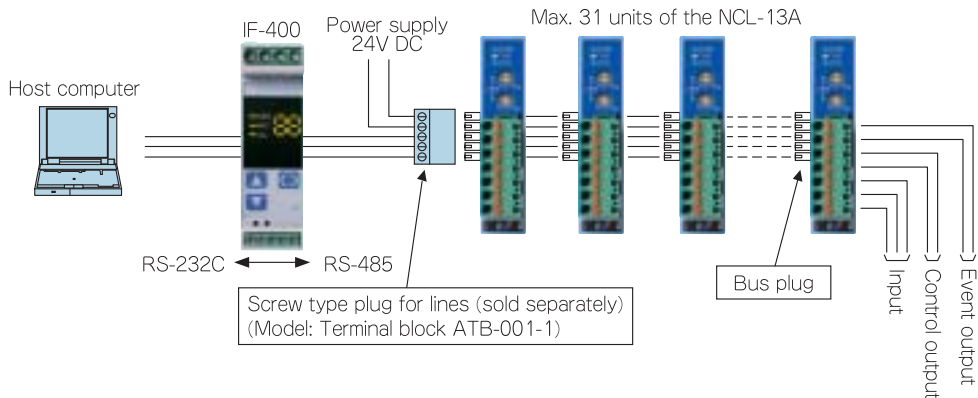


Width : 35mm  
Height : 7.5mm or greater  
Groove width : 23mm or greater  
DIN rail mounting screw height:  
3.4mm or less (At a DIN rail height of 7.5mm)

## Configuration example

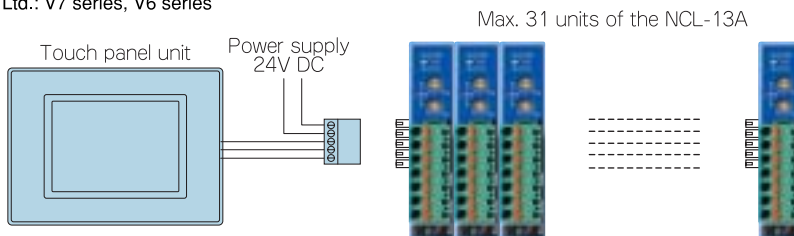
### When connecting to a PC (Basic configuration)

If a personal computer is connected to the NCL-13A units via a Communication converter(IF-400), up to 31 temperature control points can be monitored. (The communication converter is not necessary if RS-485 communication lines for the personal computer are used.)



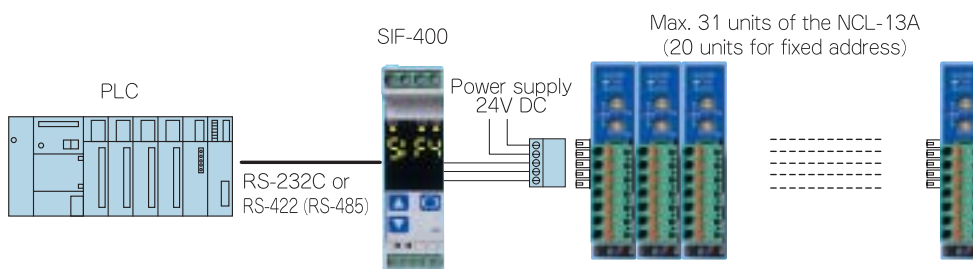
### When connecting to a touch panel unit

By connecting to a touch panel unit (programmable interface), up to 31 points of temperature control and monitoring can be performed. The NCL-13A complies with the following touch panel units.  
Digital Electronics Corp.: GLC series, GP series  
Hakko Electronics Co. Ltd.: V7 series, V6 series



### When connecting to the PLC

A maximum of 31 units of the NCL-13A can be connected with the PLC via PLC interface unit SIF-400. Please contact us to determine which PLCs correspond to the SIF-400.



- To ensure safe and correct use, thoroughly read and understand this manual before using this instrument.
- This instrument is intended to be used for industrial machinery, machine tools and measuring equipment. Verify correct usage after consulting purpose of use with our agency or main office.  
(Never use this instrument for medical purposes with which human lives are involved.)
- External protection devices such as protection equipment against excessive temperature rise, etc. must be installed, as malfunction of this product could result in serious damage to the system or injury to personnel. Also proper periodic maintenance is required.
- This instrument must be used under the conditions and environment described in this manual. Shinko Technos Co., Ltd. does not accept liability for any injury, loss of life or damage occurring due to the instrument being used under conditions not otherwise stated in this manual.

#### Caution with respect to Export Trade Control Ordinance

To avoid this instrument from being used as a component in, or as being utilized in the manufacture of weapons of mass destruction (i.e. military applications, military equipment, etc.), please investigate the end users and the final use of this instrument. In the case of resale, ensure that this instrument is not illegally exported.

- This catalog is as of September 2006, and specifications are subject to change without notice.
- If you have any inquiries, please consult our agency or with us directly.